

Date: Wednesday, 20/05/2009 9:55:40 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 212 DETAIL PARTS
 Job Number : 48037
 Estimate Number : 13228
 P.O. Number :
 This Issue : 20/05/2009 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : PURCHASED PARTS
 Previous Run : 45121
 Written By :
 Checked & Approved By :
 Comment :

Part Number : D2127251149
 Drawing Number : D212-725-1
 Project Number : N/A
 Drawing Revision :
 Material : N/A
 Due Date : 27/05/2009 Qty: 1 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



AS

Comment: PURCHASING

Issue P/O: 8826 to Eagle Copters

"Assembly of D212-725-1-149 with Dart IPP D212-725-1-149"

Send a copy of this IPP

C209/05/20 ①

MAY 25 2009

2.0 D2127251149 Support Angle Oil Cooler



AS

Comment: Qty: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

SUPPORT ANGLE OIL COOLER

MAY 25 2009

3.0 OUTSIDE SERVICE OUTSIDE SERVICES-ENGINEERING



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch
 1 D212-725-1-149 support angle 45398.133

Attach serviceable tags

CH

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-149 REV. F

Material Certification / Proof of Traceability / Certificate of Conformity required

MAY 25 2009

Date: Wednesday, 20/05/2009 9:55:40 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 48037

Part Number: D2127251149

Job Number:



Seq. #:	Machine Or Operation:	Description :
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4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAY 25 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

MAY 25 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

MAY 25 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/27 AS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



CX09/05/24

Work Order Number: 45398

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.33**Discrepancy:

Fabricate [D212-725-1-149,] Support Angle Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-149, Support Angle Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 50. Material 2024T3 0.040, Batch No.0921.

1.33 Work Done By: Alvin Werner**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.****AMO 6-81** Signature: Colin Gould on 5/13/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.34Discrepancy:

Fabricate D212-725-1-151, Support Angle Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-151, Support Angle Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 51. Material 2024T3 0.040, Batch No.0921.

1.34 Work Done By: Alvin Werner**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.****AMO 6-81** Signature: Colin Gould on 5/13/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.35Discrepancy:

Fabricate D212-725-1-153, Support Angle Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-153, Angle fabricated IAW D212-725-1 Dwg Pg. 52. Material 0.040 2024T3, Batch No. 0921.

1.35 Work Done By: Mike Webber**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.****AMO 6-81** Signature: Colin Gould on 5/13/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.36Discrepancy:

Fabricate D212-725-1-155, Support Angle Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-155, Support Angle Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 52. Material 0.032 2024T3, Batch No.1947.

1.36 Work Done By: Mike Webber**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.****AMO 6-81** Signature: Colin Gould on 5/13/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****